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### Agrément Certificate

05/4201

Product Sheet 1

## PLYLOAD HIGH PERFORMANCE DAMP-PROOF COURSES

### PLYLOAD EXTRA

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to Plyload Extra, for use in walls as a horizontal, vertical or stepped damp-proof course (dpc) (including cavity trays), in either solid or cavity walls of brick, block, stone or concrete.

(1) Hereinafter referred to as 'Certificate'.

#### CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



#### KEY FACTORS ASSESSED

**Behaviour under load** — the product will not extrude under load, up to the point of compressive failure of the wall (see section 6).

**Properties in relation to fire** — the product has not been classified in accordance with BS EN 13501-1 : 2018, and so its use is restricted by the national Building Regulations in some cases (see section 7).

**Resistance to water and water vapour** — the product will provide an effective barrier against liquid water and water vapour (see section 8).

**Compatibility with other materials** — when used in normal construction, the product is compatible with all materials with which it is likely to be in contact (see section 9).

**Durability** — when properly specified and installed, the product, in normal circumstances, will remain effective for the lifetime of the building (see section 11).

The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate

On behalf of the British Board of Agrément

Date of Fourth issue: 20 March 2020

Originally certificated on 14 February 2005

Certificate amended on 5 May 2020 to include section 7 Properties in relation to fire.

Hardy Giesler  
Chief Executive Officer



*The BBA is a UKAS accredited certification body – Number 113.*

*The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at [www.bbacerts.co.uk](http://www.bbacerts.co.uk)*

*Readers MUST check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly.*

*Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.*

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## Regulations

In the opinion of the BBA, Plyload Extra, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



### The Building Regulations 2010 (England and Wales) (as amended)

<b>Requirement:</b> A1 Comment:	<b>Loading</b> The product will not extrude under load, up to the point of failure of the wall, and will not adversely affect the ability of a properly designed and built wall to sustain and transmit compression loads. See section 6.1 of this Certificate.
<b>Requirement:</b> B4(1) Comment:	<b>External spread of fire</b> The use of the product is restricted by this Requirement. See section 7 of this Certificate.
<b>Requirement:</b> C2(a)(b) Comment:	<b>Resistance to moisture</b> Properly installed in a correctly designed structure, the product forms an effective barrier to the movement of water within the wall, enabling compliance with this Requirement. See section 8 of this Certificate.
<b>Regulation:</b> 7(1) Comment:	<b>Materials and workmanship</b> The product is acceptable. See section 11 and the <i>Installation</i> part of this Certificate.



### The Building (Scotland) Regulations 2004 (as amended)

<b>Regulation:</b> 8(1) Comment:	<b>Durability, workmanship and fitness of materials</b> The use of the product satisfies the requirements of this Regulation. See section 11 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b> 9 Standard: 1.1(a)(b) Comment:	<b>Building standards applicable to construction</b> Structure The product will not extrude under load, up to the point of failure of the wall, and will not adversely affect the ability of a properly designed and built wall to sustain and transmit compression loads, with reference to clauses 1.1.1 <sup>(1)(2)</sup> and 3.10.1 <sup>(1)(2)</sup> . See section 6.1 of this Certificate.
Standard: 3.4 Standard: 3.10 Comment:	Moisture from the ground Precipitation Properly installed in a correctly designed structure, the product forms an effective barrier to the movement of water within the wall, enabling compliance with this Standard, with reference to clauses 0.12.1 <sup>(1)(2)</sup> and 3.10.1 <sup>(1)(2)</sup> . See section 8 of this Certificate.
Standard: 7.1(a) Comment:	Statement of sustainability The product can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6 and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.
<b>Regulation:</b> 12 Comment:	<b>Building standards applicable to conversions</b> All comments given for the product under Regulation 9, Standards 1 to 6 also apply to this Regulation, with reference to clause 0.12.1 <sup>(1)(2)</sup> and Schedule 6 <sup>(1)(2)</sup> .

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).



## The Building Regulations (Northern Ireland) 2012 (as amended)

<b>Regulation:</b>	<b>23(a)(i)(iii)(b)(i)</b>	<b>Fitness of materials and workmanship</b>
<b>Comment:</b>		The product is acceptable. See section 11 and the <i>Installation</i> part of this Certificate.
<b>Regulation:</b>	<b>28(a)(b)</b>	<b>Resistance to moisture and weather</b>
<b>Comment:</b>		Properly installed in a correctly designed structure, the product forms an effective barrier to the movement of water within the wall, enabling compliance with this Regulation. See section 8 of this Certificate.
<b>Regulation:</b>	<b>30</b>	<b>Stability</b>
<b>Comment:</b>		The product will not extrude under load, up to the point of failure of the wall, and will not adversely affect the ability of a properly designed and built wall to sustain and transmit compression loads. See section 6.1 of this Certificate.

### Construction (Design and Management) Regulations 2015

### Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See section: 1 *Description* (1.2) of this Certificate.

## Additional Information

### NHBC Standards 2020

In the opinion of the BBA, Plyload Extra, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to NHBC Standards, Chapter 6.1 *External masonry walls*.

### CE marking

The Certificate holder has taken the responsibility of CE marking the product, in accordance with harmonised European Standard BS EN 14909 : 2012.

## Technical Specification

### 1 Description

1.1 Plyload Extra comprises flexible sheets, manufactured from a blend of thermoplastic polymers and other additives, and extruded into roll form.

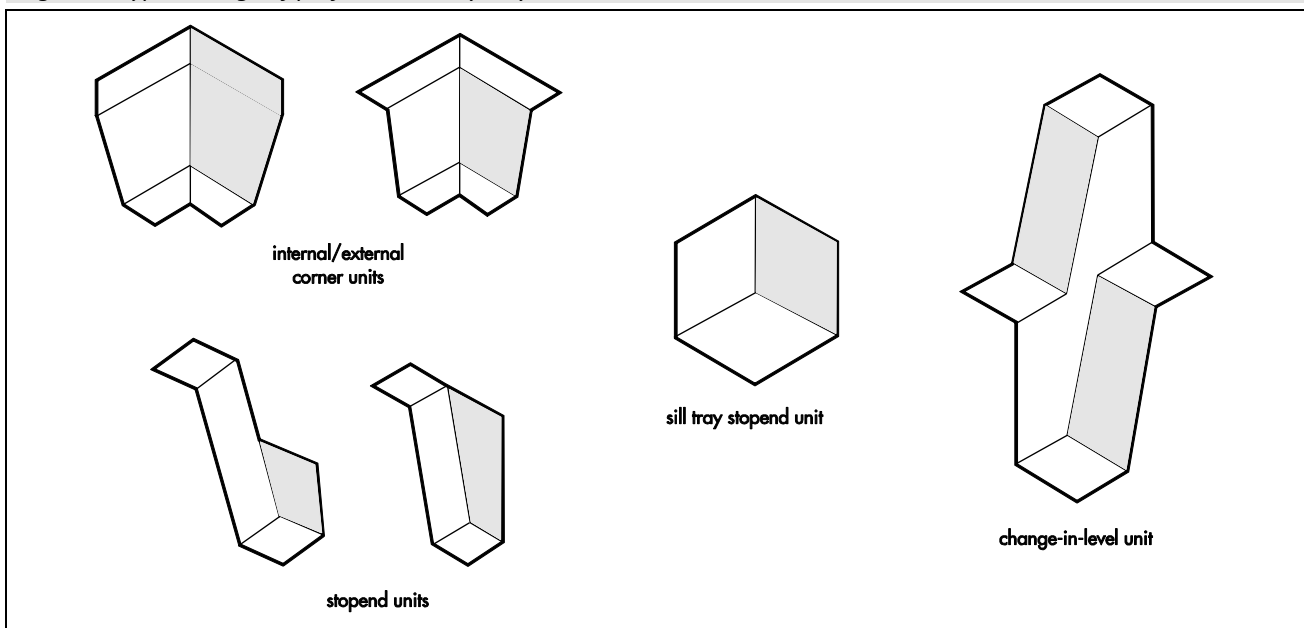
1.2 The product is manufactured to the dimensions and nominal characteristics given in Table 1.

**Table 1 Characteristics**

Characteristic (unit)	Value
Thickness (mm)	1.05
Mass (kg·m <sup>-2</sup> )	1.02
Roll length (m)	20
Roll width (mm)	100–1000
Watertightness (2 kPa)	pass
Durability (artificial ageing)	pass
Durability (alkali)	pass
Resistance to low temperature (°C)	-40
Resistance to impact (mm)	250
Resistance to static loading (kg)	20
Colour	black

1.3 Preformed cavity tray units are flexible units for angles in stepped or horizontal damp-proof coursing. Typical examples are shown in Figure 1.

**Figure 1 Typical range of preformed cavity tray units**



## 2 Manufacture

2.1 The product is manufactured from a blend of thermoplastic polymers and other additives, and extruded into roll form.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

## 3 Delivery and site handling

3.1 The product is delivered to site in rolls wrapped in pre-printed wrappers bearing the product name, roll dimensions and a roll manufacturing number. The rolls are packed on pallets with polythene wrapping.

3.2 Rolls must be stored on end and under cover. Contact with organic solvents must be avoided.

3.3 If stored at low temperatures, dpc should be left in a warm place before use, to improve handling.

## Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Plyload Extra.

### Design Considerations

#### 4 Use

4.1 Plyload Extra, when correctly specified and installed in accordance with this Certificate, is satisfactory for use as a horizontal, vertical, or stepped dpc (including cavity trays) in either solid or cavity walls of brick, block, stone or concrete.

4.2 General standards of good design practice are given in BS EN 1996-1-1 : 2005, BS EN 1996-2 : 2006 and BS EN 1996-3 : 2006, and their UK National Annexes, and PD 6697 : 2019.

4.3 Cavity trays, steps, angles and stop ends are preformed in the factory (see Figure 1). These components may be used separately or with each other.

#### 5 Practicability of installation

The product is designed to be installed by a competent general builder, or a contractor, experienced with this type of product.

#### 6 Behaviour under load



6.1 Plyload Extra will not extrude under load, up to the point of compressive failure of the wall, and will not adversely affect the ability of a properly designed and built wall to sustain and transmit compression. The presence of the product, however, can reduce the shear and tensile (and therefore, bending) strengths of a wall at that point, and designs may need to take account of this. Allowable stresses on the dpc are detailed in the product literature and further guidelines are available from the Certificate holder.

6.2 The product will withstand considerable movement of the wall, and is unlikely to be impaired by normally occurring movements up to the point where the wall itself is deemed to have failed.

#### 7 Properties in relation to fire



The Certificate holder has not declared a classification for the product to BS EN 13501-1 : 2018, and so it should not be used on buildings in England or Wales that have a storey at least 18 m above ground level and contain: one or more dwellings, an institution, a room for residential purposes (excluding any room in a hostel, hotel or boarding house), student accommodation, care homes, sheltered housing, hospitals or dormitories in boarding schools.

#### 8 Resistance to water and water vapour



When correctly specified and installed, the product will provide an effective barrier against liquid water and water vapour, either from a source external to the structure or from one part of the structure to another.

## 9 Compatibility with other materials

The product is compatible with all normal construction materials with which it is likely to be in contact. Where there is doubt about the compatibility with materials in contact, the advice of the Certificate holder's Technical Department should be sought.

## 10 Maintenance

As the product is confined within the wall and wall cavity, and has suitable durability (see section 11), maintenance is not required. However, any damage occurring before enclosure must be repaired (see section 16).

## 11 Durability



When properly specified and installed, the product, in normal circumstances, will remain effective for the lifetime of the building.

## Installation

### 12 General

12.1 Installation of Plyload Extra must follow normal good practice for the detailing of damp-proof courses, as set out in PD 6697 : 2019, and must be in accordance with the relevant clauses of BS 8000-3 : 2001, BS 8215 : 1991, BRE Digest 380, and the Certificate holder's instructions.

12.2 As with all flexible damp-proof courses, care should be taken to avoid impact damage from sharp objects (eg chisels) during installation.

### 13 Handling

13.1 The product is handled and cut using the same techniques as those used for traditional flexible damp-proof courses. It retains sufficient flexibility when used at the lowest temperature at which walls are normally built and does not become tacky in warm, ambient weather conditions.

13.2 Difficulties may occur when forming certain details, particularly when bending Plyload Extra through two angles at the same time. In such cases, care must be taken to achieve a satisfactory seal, and where necessary preformed cavity tray units should be used. Care should be taken at temperatures below 5°C to avoid the risk of condensation on jointed surfaces which may affect the efficiency of the self-adhesive tape.

### 14 Installation practice

14.1 The following installation practices are essential:

- the dpc must extend through the full thickness of the wall or wall-leaf, including pointing, applied rendering or other facing material
- the dpc must be laid on a wet, even bed of mortar, and perforations in adjacent courses of brickwork must be closed with mortar and project 5 mm beyond the finished face
- the dpc must always be sandwiched between wet mortar and not laid dry
- all lap joints in the dpc must have a minimum 100 mm overlap and be completely sealed with suitable tape and supported by a suitable joint system in accordance with the Certificate holder's instructions
- preformed cavity tray units must be used at stop ends, and at all corners or changes in levels of cavity trays where used as a cavity tray, the dpc laps must be sealed.

14.2 When using Plyload Extra with boot lintels or similar constructions, it is recommended that the material is installed following the lintel profile, where appropriate.

14.3 In beam-and-block flooring, the product may be laid dry on a brick or block wall provided the following conditions are satisfied:

- the minimum bearing of the beams recommended by the flooring system manufacturer is achieved
- the dead and applied loads upon the dpc via the beam do not exceed  $2.5 \text{ N}\cdot\text{mm}^{-2}$
- the surface of the wall onto which the dpc and beam are to be installed is clean, smooth and free from projections and perforations. Failure to comply with this requirement could lead to perforation of the dpc. If this requirement cannot be met, the dpc should be laid on an even bed of mortar
- any loose aggregate is swept from the wall prior to installation of the dpc and from the dpc prior to installation of beam.

## 15 Cleaning cavities

As with other dpc materials, damage can occur during cleaning of mortar droppings from the dpc unless care is taken. The following recommendations minimise damage occurring:

- cavity battens should be used to prevent excessive amounts of mortar droppings reaching the dpc
- mortar droppings should be removed before they have had time to harden
- implements such as steel rods should never be used for cleaning
- damp-proof courses should be examined for damage as work proceeds.

## 16 Repair

Damaged areas of the product can be easily repaired prior to installation by cutting and/or replacing the damaged section, ensuring joints are made in accordance with section 14.1. Once covered, the product cannot be repaired.

## Technical Investigations

### 17 Tests

17.1 Tests were conducted in accordance with BS EN 14909 : 2012 to determine:

- visible defects
- dimensions
- watertightness
- heat ageing followed by watertightness
- exposure to alkali followed by watertightness
- resistance to impact
- resistance to low temperature
- resistance to tearing (nail shank)
- joint strength
- water vapour transmission
- resistance to static loading.

17.2 Other tests were carried out to determine:

- tensile strength and elongation
- dimensional stability
- chisel impact
- long-term point loading.

### 18 Investigations

18.1 An evaluation was made of data relating to:

- short-term shear testing
- tensile strength and elongation after heat ageing, water soak and UV ageing

- low-temperature flexibility after heat ageing and exposure to bitumen.

18.2 The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.

## Bibliography

BRE Digest 380 *Damp-proof courses*

BS 8000-3 : 2001 *Workmanship on building sites — Code of practice for masonry*

BS 8215 : 1991 *Code of practice for design and installation of damp-proof courses in masonry construction*

BS EN 1996-1-1 : 2005 + A1 : 2012 *Eurocode 6 — Design of masonry structures — General rules for reinforced and unreinforced masonry structures*

NA to BS EN 1996-1-1 : 2005 + A1 : 2012 UK National Annex to *Eurocode 6 — Design of masonry structures — General rules for reinforced and unreinforced masonry structures*

BS EN 1996-2 : 2006 *Eurocode 6 — Design of masonry structures — Design considerations, selection of materials and execution of masonry*

NA to BS EN 1996-2 : 2006 UK National Annex to *Eurocode 6 — Design of masonry structures — Design considerations, selection of materials and execution of masonry*

BS EN 1996-3 : 2006 *Eurocode 6 — Design of masonry structures : Simplified calculation methods for unreinforced masonry structures*

NA + A1 : 2014 to BS EN 1996-3 : 2006 UK National Annex to *Eurocode 6 — Design of masonry structures : Simplified calculation methods for unreinforced masonry structures*

BS EN 13501-1 : 2018 *Fire classification of construction products and building elements — Classification using data from reaction to fire tests*

BS EN 14909 : 2012 *Flexible sheets for waterproofing — Plastic and rubber damp-proof courses — Definitions and characteristics*

PD 6697 : 2019 *Recommendations for the design of masonry structures to BS EN 1996-1-1 and BS EN 1996-2*



### 19 Conditions

#### 19.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

19.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

19.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

19.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

19.5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

19.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.