

Technical Properties: PLYFORM-HIPS (CLEAR EXTRA)

Construction: High impact polystyrene mono-layer sheet

PLYFORM-HIPS CLEAR EXTRA is a high impact polystyrene sheet that exhibits excellent all round physical properties. *PLYFORM-HIPS CLEAR EXTRA* has improved optical properties when compared to standard grade *PLYFORM-HIPS CLEAR*. Typical end applications include packaging and point of sale display.

Edition / Date: 2 / 28-01-2021				
Characteristics		Value*	Unit*	Test method*
PHYSICAL PROPERTIES				
Density	23°C	1.06	g/cm³	ISO 1183
MECHANICAL PROPERTIES				
Tensile E-Modulus	23°C	1800	MPa	ISO 527-2
Flexural strength		48	MPa	ISO178
Charpy notched impact strength		2	KJ/m ²	ISO 179
THERMAL PROPERTIES				
Vicat softening temperature		77	οС	ISO 306
Heat deflection temperature		63	οС	ISO 75
BURNING BEHAVIOUR				
Flammability classification		HB		UL 94
MISCELLANEOUS PROPERTIES				
Moulding shrinkage		0.5	%	General test method

^{*}tested on raw material (natural colour)

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